STATEMENT OF WORK

SOW-04-CBG-08953A-2/1
FOR THE IROAN OF THE
M1A1 MAIN BATTLE TANK

NSN: 2350-01-087-1095

TAMCN: E1888

ID# 08953A

28 March 2003

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- A Special Instructions for Contractor
- B Pre-Induction Checklist
- C M1A1 Weekly Status Report

STATEMENT OF WORK (SOW)

28 March 2003

Inspect and Repair Only As Necessary (IROAN) Program M1A1 Main Battle Tank NSN 2350-01-087-1095

- 1.0 <u>Scope</u>. This Statement of Work (SOW), along with Depot Maintenance Work Requirements (DMWRs), establishes, sets forth tasks and identifies the work efforts that shall be performed by the Contractor. For the purpose of this SOW, Contractor is defined as the commercial or government entity performing the (IROAN) in the effort of the M1A1 Main Battle Tank. This document contains requirements to restore the M1A1 Main Battle Tank to Condition Code "B." Condition Code "B" is defined as "serviceable/issuable with qualification, new, used, repaired or reconditioned materiel which is serviceable and issuable to all customers with limitation or restriction, including materiel with three to six months shelf-life remaining."
- 1.1 <u>Background</u>. IROAN is defined as "That maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies to prescribed maintenance serviceability standards by utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."
- 2.0 <u>Applicable Documents</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirements.

2.1 Military Specifications

MIL-PRF-10924G Grease. Automotive and Artillery

MIL-PRF-2104 Transmission and Final Drives Oil 15W40

2.2 Military Standard

MIL-STD-129 Military Marking for Shipment and Storage

2.3 Other Government Documents and Publications

ATPD 2240 Tank Combat Full Tracked, M1 Series, Processing for

Storage and Shipment

DoD 4000.25-1-M Military Standard Requisitioning and Issue Procedures

(MILSTRIP)

MCO 4855.10B Marine Corps PQDR Program
NAVMC 10394 Track Vehicle Monthly Log
MI-08953A-25/1 Installation of Guard Assembly

MI-08953A-25/3 Installation of Position Location Reporting System Installation of The Two-Piece Fuel Nozzle Kit

MI-08953A-35/4 External Auxiliary Power Unit

MI-08953A-50/6 Upgrade Fire Control System (Armor Enhancement

Initiative)

MI-08953A-35/2A Installation of SINCGARS Radio System

MI-08953A-35/8 Installation of Shield in Manual Hydraulic Pump Handle

Assembly

MI-08953A-25/7 Replacement of Hydraulic Pump Pressure Hose

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Installation of Lubrication Fitting in The Inner Race MI-08953A-35/9 Bearing Assembly MI-08953A-35/10 Modify the Gunners Station Modify the Ammo Door Latch Mechanism MI-08953A-35/11 Installation for the Automatic Fire Extinguisher System MI-08953A-35/12 Wiring Harness Guard Kit MI-08953A-35/13 Installation of the Battlefield Override System Installation of the Improved Drivers Periscope Retention MI-08953A-35/14 MI-08953A-35/15 Installation of the Smoke Generator Fuel Line MI-08953A-35/16 Modify Drivers and Loaders Hatch Rim MI-08953A-35/17 Installation of the Manual Blasting Machine Wiring Harness and Primer Diode Assembly Modify Drivers Hatch Lifting Mechanism MI-08953A-35/18 MI-08953A-35/19 Modify Commanders Weapon Station Hatch MI-08953A-35/20 Improve Operation of the Hull Network Distribution Box MI-08953A-35/21 Installation of the Pulse Jet Air System MI-08953A-35/22 Replace Stub Case Catcher MI-08953A-35/23 Modify Engine Component Fire Extinguisher System Dispersion Tube MI-08953A-35/24 Install Filter Fire Modification Install Driver's Hatch Interlock System MI-08953A-35/25 Retrofit External Auxiliary Power Unit MI-08953A-35/26 Install Intercommunication Set Vehicular AN/VIV-3 (V)1 MI-08953A-35/27 Install AN/VAS-5A (V)4 (DVE) MI-08953A-35/28 M1 Series Tank, Case Drain Coupling Modification MI-08953A-25/29 Install of Global Positioning System Receiver (PLGR) MI-08953A-35/30 MI-08953A-35/31 Install Bustle Rack Extension M1A1 MI-08953A-50/32 Modification of the Infinity Collimator (MRS) MI-08953A-35/XX Halon Replacement (Dry Chemical) TB 9-1300-278 Armor Depleted Uranium TB 9-2350-320-14 120MM Ammunition TB 9-2520-276-12 Warranty for the Transmission Track Components & Solid Rubber Tires TB 43-0001-39-5 TB 43-0242 **CARC Spot Painting** Corrosion Prevention TB 43-0213 Electromagnetic Environmental Effects (E3) Procedures TI-5820-25/22 Installation of Communication Equipment on U.S. Marine Corps Platforms Deadline Criteria TI 08953A-15/4 TI-08953A-25/10 **NBC Sponson Access Cover Spacers** TM-3080-50 Corrosion Control Procedures for Depot Maint Activities TM-4750-15/1 Painting Registration Markings TM-4750-15/2 Camouflage Pattern

Military Handbook (For Guidance)

MIL-HDBK-61 Configuration Management Guidance

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2.4 <u>Depot Maintenance Work Requirement (DMWR)</u>

DMWR 9-1200-206-CEU Computer Electronic Unit DMWR 9-1200-206-GPS-1 **Gunners Primary Sight** Gunners Primary Sight Azimuth Drive Assembly DMWR 9-1200-206-GPS-2 Gunners Primary Sight Objective & Relay Assembly DMWR 9-1200-206-GPS-3 Commanders Gunners Primary Sight Extension DMWR 9-1200-206-GPSE DMWR 9-1200-206-GTR Gun Trunnion Resolver DMWR 9-1200-206-LOS-EU Line of Sight Electronic Units Laser Range finder DMWR 9-1200-206-LRF DMWR 9-1200-206-STDA Servo Torque Drive Assembly DMWR 9-1200-206-TEU Thermal Electronic Unit Thermal Image System DMWR 9-1200-206-TIS DMWR 9-1200-206-TPCU Thermal Power Control Unit Thermal Receiver Unit DMWR 9-1200-206-TRU DMWR 9-1200-206-GAS **Gunners Auxiliary Sight** DMWR 9-2350-255-1-1 Hull Structures, Armor Repair DMWR 9-2520-276 Vols1-3 Transmission Assembly W/Container DMWR 9-2520-279 Final Drive DMWR 9-2530-200-24 M1 Hull Track Turret M1& M1A1 DMWR 9-2350-264-2 DMWR 9-2350-264-2-1 Traverse Servomechanism DMWR 9-2350-264-2-2 Elevation Servomechanism DMWR 9-2350-264-2-3 Turret Hydraulic Distribution Valve DMWR 9-2350-264-2-4 Hull/Turret Slip ring Assembly Hydraulic Motor Assembly DMWR 9-2350-264-2-5 Full Power Plant Electronics Components DMWR 9-2350-555 Vols 1-6 Transmission Assembly W/Container DMWR 9-2520-276-1 Vols 1-3 Hydraulic Pump DMWR 9-2550-526 Turbine Engine, Field Service Model AGT 1500 DMWR 9-2835-255 Vols 1-5 W/Container DMWR 9-2910-231 Electro-Mechanical Fuel System DMWR 9-2920-254 Generator (Westinghouse) DMWR 9-2920-259 Generator (Bendix) Rotary Pump Assembly DMWR 9-2940-200 DMWR 9-4320-326 Hydraulic Pump (Vickers) Nuclear, Biological, Chemical System DMWR 9-4800-206 2.5 Operators Manuals TM 08953A-10/1-1 Operator's Manual Vol 1

TM 08953A-10/1-2 Operator's Manual Vol 2

2.6 Technical Manuals for Hull

TM 08953A-20-2-1	Unit Maintenance Manual Vol 1	
TM 08953A-20-2-2	Unit Maintenance Manual Vol 2	
TM 08953A-20-2-3	Unit Maintenance Manual Vol 3	
TM 08953A-20-2-4	Unit Maintenance Manual Vol 4	
TM 08953A-20-2-5	Unit Maintenance Manual Vol 5	
TM 08953A-24/4-1	Schematics	
TM 08953A-24P/1-1	Unit Direct and General Support Maintenance	
	Repair Parts and Special Tools List	
TM 08953A-34/5-1	Unit Direct and General Support Maintenance	Vol 1
TM 08953A-34/5-2	Unit Direct and General Support Maintenance	Vol 2

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2.7 Technical Manuals for Turret

TM 08953A-20-3-1 Unit Maintenance Manual Vol 1
TM 08953A-20-3-2 Unit Maintenance Manual Vol 2
TM 08953A-20-3-3 Unit Maintenance Manual Vol 3
TM 08953A-20-3-4 Unit Maintenance Manual Vol 4

TM 08953A-24/4-2 Schematics

TM 08953A-24P/2-2 Unit Direct and General Support Maintenance

Repair Parts and Special Tools List

TM 08953A-34/6-1 Unit Direct and General Support Maintenance Vol 1
TM 08953A-34/6-2 Unit Direct and General Support Maintenance Vol 2

2.8 Technical Manuals for Sight/Fire Control

TM 08953A-34/7-1 Unit Direct and General Support Maintenance Vol 1
TM 08953A-34/7-2 Unit Direct and General Support Maintenance Vol 2
TM 08953A-34/7-3 Unit Direct and General Support Maintenance Vol 3
TM 08953A-34P/8 Unit Direct and General Support Maintenance

Repair Parts and Special Tools List

2.9 Technical Manuals General

TM 5-4210-218-13&P Fire Bottles
TM 9-1000-202-14 Evaluation of Cannon Tubes
TM 9-2300-422-23&P Oil Analysis Program

TM 9-2300-422-23&P

TB 9-2350-283-23-1

TM 9-2520-276-34

Oil Analysis Program

Configuration Matrix

Transmission Maintenance

TM 9-2520-276-34P Transmission Repair Parts and Special Tool List

TM 9-2520-279-34P Final Drive

TM 9-2835-255-34 Engine Maintenance

TM 9-2835-255-34&P Engine Repair Parts and Special Tool List

TM 9-4910-573-14&P Ground Hop Support Set

TM 9-4910-751-14&P STE-M1

TM 9-4910-753-13&P Powerpack Maintenance Stand

TM 9-4931-586-12-1&P Test Set DSETS (Core)
TM 9-4931-586-12-2&P Test Set DSETS (M1)
TM 9-4931-586-12-4&P Test Set DSETS (TIS)
TM 9-4931-586-30&P Test Set DSETS (DS/MAINT)

TM 9-4933-259-14&P Muzzle Boresight

TM 9-2530-200-24 Track

TM 09849A-24&P External Auxiliary Power Unit TM 9-2350-359-13&P Missile Countermeasure Device

2.10 Industry Standards

ANSI/ISO/ASQC Q9001-2000 Quality Management Systems-Requirements

JESD625-A Requirements for Handling Electrostatic-Discharge

Sensitive ESDS Devices.

Industrial Standard (For Guidance)

ANSI/EIA-649 National Consensus Standard for Configuration Mgmt.

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required by Contractors in connection with specific SOW requirements shall be obtained through the Contracts

Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Albany, Georgia 31704-3019, commercial telephone number (229) 639-6761 or DSN 567-6761. Copies of engineering drawings, if applicable, shall be obtained from the Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd. Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6476 or DSN 567-6476.

3.0 Requirements

- 3.1 General Task. In fulfilling the specified requirements, the Contractor shall:
 - a. Provide material, labor, facilities, missing parts and repair parts necessary to inspect, diagnose, restore, and test the M1A1 Main Battle Tank. Upon completion of the IROAN, vehicles shall be condition Code "B."
 - b. Special Instructions in Appendix A must be adhered to.
 - c. M1A1 Main Battle Tank Weekly Status Report must be submitted.
 - d. Conduct in-process and final on-site testing for witness by Marine Corps Systems Command (MCSC) (Code AFSS, PMM-142), Tanks Section, Albany, GA or designated representative.
- 3.2 <u>Detailed Tasks</u>. The following tasks describe the different phases for IROAN of the M1A1 Main Battle Tank.
- 3.2.1 <u>Phase I.</u> Pre-Induction inspection analysis shall be performed for each M1A1 Main Battle Tank using the Contractor Facility's diagnosis, inspection and testing techniques to determine extent of work and parts required. These findings shall be annotated on the Pre-Induction Checklist located in Appendix B and shall be provided to MCSC (Code AFSS, PMM-142), Tanks Section, Albany GA in accordance with Section 4.0 of this SOW.
- 3.2.2 <u>Phase II</u>. After pre-induction test and inspections have been completed, repair of the M1A1 Main Battle Tank shall be accomplished in accordance with the following documents:

DMWR 9-1200-206-GPS-1 DMWR 9-1200-206-GPS-2 DMWR 9-1200-206-GPS-3 DMWR 9-1200-206-GPSE DMWR 9-1200-206-GTR DMWR 9-1200-206-GTR DMWR 9-1200-206-LOS-EU DMWR 9-1200-206-LOS-EU DMWR 9-1200-206-LRF DMWR 9-1200-206-STDA DMWR 9-1200-206-TEU DMWR 9-1200-206-TEU DMWR 9-1200-206-TEU DMWR 9-1200-206-TPCU DMWR 9-1200-206-TPCU DMWR 9-1200-206-TRU DMWR 9-1200-206-TRU DMWR 9-1200-206-TRU DMWR 9-1200-206-TRU DMWR 9-1200-206-TRU DMWR 9-2350-255-1-1 DMWR 9-2350-255-1-1 DMWR 9-2520-279 DMWR 9-2350-264-2 DMWR 9-2350-264-2-1 DMWR 9-2350-264-2-2 Elevation Servomechanism	mbly
DMWR 9-2350-264-2-2 Elevation Servomechanism	
DMWR 9-2350-264-2-3 Turret Hydraulic Distribution Valve	
DMWR 9-2350-264-2-4 Hull/Turret Slip ring Assembly DMWR 9-2350-264-2-5 Hydraulic Motor Assembly	

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DMWR 9-2350-555 Vols 1-6	Hull Power Plant Electronics Components
DMWR 9-2520-276-1 Vols 1-3	Transmission Assembly W/Container
DMWR 9-2550-526	Hydraulic Pump
DMWR 9-2835-255 Vols 1-5	Turbine Engine, Field Service Model AGT 1500
DIVIVI 0 2000 200 VOID 1 0	W/Container
DMWR 9-2910-231	Electro-Mechanical Fuel System
DMWR 9-2920-254	Generator (Westinghouse)
DMWR 9-2920-259	Generator (Bendix)
DMWR 9-2940-200	Rotary Pump Assembly
DMWR 9-4320-326	Hydraulic Pump (Vickers)
DMWR 9-4800-206	Nuclear, Biological, Chemical System
MI-08953A-25/1	Installation of Guard Assembly
MI-08953A-25/3	Installation of Position Location Reporting System
MI-08953A-25/5	Installation of The Two-Piece Fuel Nozzle Kit
MI-08953A-35/4	External Auxiliary Power Unit
MI-08953A-50/6	Upgrade Fire Control System (Armor Enhancement
WII-00933A-30/0	
NAL 00050A 05/0A	Initiative)
MI-08953A-35/2A	Installation of Sincgars Radio System
MI-08953A-35/8	Installation of Shield in Manual Hydraulic Pump Handle
	Assembly
MI-08953A-25/7	Replacement of Hydraulic Pump Pressure Hose
MI-08953A-35/9	Installation of Lubrication Fitting in The Inner Race
	Bearing
	Assembly
MI-08953A-35/10	Modify the Gunners Station
MI-08953A-35/11	Modify the Ammo Door Latch Mechanism
MI-08953A-35/12	Installation for the Automatic Fire Extinguisher System
WII-00933A-33/12	Wiring Harness Guard Kit
MI 00052A 25/42	
MI-08953A-35/13	Installation of the Battlefield Override System
MI-08953A-35/14	Installation of the Improved Drivers Periscope Retention
MI-08953A-35/15	Installation of the Smoke Generator Fuel Line
MI-08953A-35/16	Modify Drivers and Loaders Hatch Rim
MI-08953A-35/17	Installation of the Manual Blasting Machine Wiring
	Harness
	Primer Diode Assembly
MI-08953A-35/18	Modify Drivers Hatch Lifting Mechanism
MI-08953A-35/19	Modify Commanders Weapon Station Hatch
MI-08953A-35/20	Improve Operation of the Hull Network Distribution Box
MI-08953A-35/21	Installation of the Pulse Jet Air System
MI-08953A-35/22	Replace Stub Case Catcher
MI-08953A-35/23	Modify Engine Component Fire Extinguisher System
NAL 00050A 05/04	Dispersion Tube
MI-08953A-35/24	Install Filter Fire Modification
MI-08953A-35/25	Install Driver's Hatch Interlock System
MI-08953A-35/26	Retrofit External Auxiliary Power Unit
MI-08953A-35/27	Install Intercommunication Set Vehicular AN/VIV-3 (V)1
MI-08953A-35/28	Install AN/VAS-5A (V)4 (DVE)
MI-08953A-25/29	M1 Series Tank, Case Drain Coupling Modification
MI-08953A-35/30	Install of Global Positioning System Receiver (PLGR)
MI-08953A-35/31	Install Bustle Rack Extension M1A1
MI-08953A-50/32	Modification of the Infinity Collimator (MRS)
MI-08953A-35/XX	Halon Replacement (Dry Chemical)
TB 9-1300-278	Armor Depleted Uranium
TB 9-2350-320-14	120MM Ammunition
TB 9-2520-276-12	Warranty for the Transmission
TB 43-0001-39-5	Track Components & Solid Rubber Tires
TB 43-0242	CARC Spot Painting

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TI =000 0=/00	51
TI-5820-25/22	Electromagnetic Environmental Effects (E3) Procedures
	For Installation of Communication Equipment on U.S.
TI 000=01 0=/10	Marine Corps Platforms
TI-08953A-25/10	NBC Sponson Access Cover Spacers
TM-3080-50	Corrosion Control Procedures for Depot Maint. Activities
TM-4750-15/1	Painting Registration Markings
TM-4750-15/2	Camouflage Pattern
TM 08953A-10/1-1	Operator's Manual Vol 1
TM 08953A-10/1-2	Operator's Manual Vol 2
TM 08953A-20-2-1	Unit Maintenance Manual Vol 1
TM 08953A-20-2-2	Unit Maintenance Manual Vol 2
TM 08953A-20-2-3	Unit Maintenance Manual Vol 3
TM 08953A-20-2-4	Unit Maintenance Manual Vol 4
TM 08953A-20-2-5	Unit Maintenance Manual Vol 5
TM 08953A-24/4-1	Schematics
TM 08953A-24P/1-1	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List
TM 08953A-34/5-1	Unit Direct and General Support Maintenance Vol 1
TM 08953A-34/5-2	Unit Direct and General Support Maintenance Vol 2
TM 08953A-20-3-1	Unit Maintenance Manual Vol 1
TM 08953A-20-3-2	Unit Maintenance Manual Vol 2
TM 08953A-20-3-3	Unit Maintenance Manual Vol 3
TM 08953A-20-3-4	Unit Maintenance Manual Vol 4
TM 08953A-24/4-2	Schematics
TM 08953A-24P/2-2	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List
TM 08953A-34/6-1	Unit Direct and General Support Maintenance Vol 1
TM 08953A-34/6-2	Unit Direct and General Support Maintenance Vol 2
TM 08953A-34/7-1	Unit Direct and General Support Maintenance Vol 1
TM 08953A-34/7-2	Unit Direct and General Support Maintenance Vol 2
TM 08953A-34/7-3	Unit Direct and General Support Maintenance Vol 3
TM 08953A-34P/8	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List Vol 1
TM 5-4210-218-13&P	Fire Bottles
TM 9-1000-202-14	Evaluation of Cannon Tubes
TM 9-2300-422-23&P	Oil Analysis Program
TB 9-2350-283-23-1	Configuration Matrix
TM 9-2520-276-34	Transmission Maintenance
TM 9-2520-276-34P	Transmission Repair Parts and Special Tool List
TM 9-2520-279-34P	Final Drive
TM 9-2835-255-34	Engine Maintenance
TM 9-2835-255-34&P	Engine Repair Parts and Special Tool List
TM 9-4910-573-14&P	Ground Hop Support Set
TM 9-4910-751-14&P	STE-M1
TM 9-4910-753-13&P	Powerpack Maintenance Stand
TM 9-4931-586-12-1&P	Test Set DSETS (Core)
TM 9-4931-586-12-2&P	Test Set DSETS (M1)
TM 9-4931-586-12-4&P	Test Set DSETS (TIS)
TM 9-4931-586-30&P	Test Set DSETS (DS/MAINT)
TM 9-4933-259-14&P	Muzzle Boresight
TM 9-2530-200-24	Track
TM 09849A-24&P	External Auxiliary Power Unit
TM 9-2350-359-13&P	Missile Countermeasure Device

Deficiencies noted on the Pre-Induction Checklist during Phase I shall be repaired/replaced. Components shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair.

a.Hardware

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, mandatory replacement items, safety and one-time use items, etc., in accordance with the IROAN. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

3.2.3 Phase III - Inspection, Testing and Acceptance

- a. Inspection, testing and acceptance of the M1A1 Main Battle Tank shall be conducted in accordance with Appendix "A" and Appendix "B." These completed documents shall be provided to MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. in accordance with Section 4.0 of this SOW.
- b. MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. reserves the right to inspect any and all vehicles prior to final acceptance and testing by the gaining unit. It will be the Contractors/Depots responsibility to coordinate with the gaining commands the time/place for the Final Inspection and Test. Should the gaining command opt not to inspect on site (the Contractors/Depot facility), the tanks will be shipped to the gaining commands and will be subjected to an Acceptance Limited Technical Inspection by the units acceptance team at the gaining unit site. PQDR's will be generated by the gaining unit for all discrepancies found in accordance with MCO 4855.10B (PQDR Program).
- c. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. may require the Contractor to repeat test or portions thereof, if the original test fails to demonstrate compliance with this SOW.

3.2.4 Phase IV – Packaging, Handling, Storage and Transportation (PHS&T)

- a. The Contractor shall be responsible for the preservation and packaging of item(s) being IROANED under the terms of this Statement of Work. Items scheduled for shipment shall be preserved to Level "B" in accordance with ATPD-2240, Drive-on/Drive-off.
 - b. Drive-on/Drive-off and Modified Drive-away are defined as follows:

Drive-on/Drive-off: Batteries shall be hot and disconnected from the vehicle electrical system terminals and leads shall be taped. Fuel tanks shall be ¼ full of JP 8. Air intake system, exhaust system, brake system, drive train and gauges shall be depreserved.

- c. Marking for shipment and storage shall be in accordance with MIL-STD-129.
- d. The Marine Corps will provide the Contractor with the shipping address(es) for delivery of the IROANED equipment. The Contractor shall be responsible for arranging for the shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation cost associated with shipping the subject equipment to and from the Contractor.

3.3 Configuration Management

3.3.1 Configuration Status Accounting (CSA)

- a. The Contractor shall record and submit data on retrofit accomplished during Phase II. All approved Modification Instructions (MIs) shall be verified or applied during Phase II of the IROAN.
- b. The Contractor shall determine the application status of approved configuration changes by visual inspection. MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. will identify the configuration changes to be inspected by furnishing a Configuration Inspection Checklist to the Contractor. The Contractor shall use one checklist Appendix B per M1A1 Main Battle Tank to record their inspection findings along with other required data.
- c. The Contractor shall record serial numbers of the assemblies listed on the Configuration Inspection Checklist. The Contractor shall record the information on the same form that was used to record the application status of configuration changes.
- 3.3.2 <u>Configuration Control</u>. The Contractor shall apply configuration control procedures to established configuration items. The Contractor shall not implement configuration changes to an items documented performance or design characteristics without receiving prior written authorization. The baseline configuration has been defined by written procedures or material contained in manuals, standards, instructions or engineering drawings. If it is necessary to depart from the authorized configuration baseline, the Contractor shall submit a Request for Deviation using MIL-HDBK-61 and ANSI/EIA-649 as guides.
- 3.4 Government Furnished Equipment (GFE)/Government Furnished Material (GFM). The Management Control Activity (MCA/Code 571-1) will coordinate Government Furnished Equipment/Government Furnished Material (GFE/GFM) requests and maintain a central control system on all government owned assets in the Contractor's possession. The MCA will forward a GFE Accountability Agreement to the Contractor for signature on an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. The Contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. This can be done by mailing a copy of the DD1348 to Material Management Department, Management Control Activity (Code 571-1), 814 Radford Blvd., STE 20320, Albany, GA. 31704-0320 or faxing a copy to commercial telephone number (229) 639-5498 or DSN 567-5498.
- 3.5 <u>Contractor Furnished Material (CFM)</u>. The Contractor may requisition material as required in the performance of the SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP),

Chapter 11 provides guidance to Contractors on the requisitioning process. The Contractor's decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of material and the required completion/delivery date.

- 3.6 <u>Electromagnetic Environmental Effects (E3) Procedures</u>. The Contractor shall plan for the proper E3 control procedures in the IROAN process and use TI-5820-25/22 in conjunction with the detailed requirements specified in this document.
- 3.7 <u>Electrostatic Discharge (ESD) Control Program</u>. The Contractor shall establish, implement, and document an ESD control program following the guidelines provided in JESD625-A. ESD protective measures shall be used during manufacturing, handling, inspection, testing, marking, packaging, storing, and transporting ESD sensitive components.
- 3.8 Quality Assurance Provisions. The Contractor shall provide and maintain a Quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9001-2000, Quality Management Systems-Requirement. The Contractors' work shall be subject to reviews and inspections for compliance with the procedures and standards by MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. during working hours. Inspection by MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. of test plans and materials furnished hereunder does not relieve the Contractor from any responsibility regarding defects or other failures to meet contract requirements. Notwithstanding such MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. inspection, it shall be the Contractors' responsibility to ensure that the entire system meets the performance requirements delineated and addressed in this SOW and applicable references. The Contractor shall establish and maintain an Inspection System Requirement in compliance with ANSI/ISO/ASQC Q9001-2000 and in accordance with this SOW. The Contractor shall provide an Inspection and Test Plan to MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga.
- 3.9 <u>Rejection</u>. Failure of the Contractor to promptly correct deficiencies discovered shall be reason for suspension of acceptance until corrective action has been accomplished. The Contractor shall have in place documented procedures and standards for quality assurance and the Contractor's work shall be subject to reviews and inspections for compliance with the procedures and standards by MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the Contractor to correct the work performed and to enforce compliance with quality assurance procedures. Failure to comply with requirements listed herein shall be reason for rejection by MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. The Contractor shall, at no additional cost to MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga., provide the following:
 - a. Develop an approach for modification or correction of all deficiencies.
- b. Upon approval of a documented approach, the Contractor shall correct the deficiencies until an acceptable compliance with acceptance test procedures is demonstrated.
- 4.0 Reports. The following reports shall be delivered and submitted to Marine Corps Systems Command (Code AFSS, PMM-142), 814 Radford Blvd., STE 20343, Albany, Georgia 31704-0343.
- 4.1 <u>Repairable Item Inspection Report</u>. The Contractor shall provide a Repairable Item Inspection Report, to MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga., for each M1A1 Main Battle Tank. The report shall be identified by U.S. Marine Corps Serial Number.
- 4.2 <u>Weekly Progress Report</u>. The Contractor shall provide Weekly Progress Reports, MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga., summarizing the progress and status of the IROAN Program.
- 4.3 <u>Monthly Cost Status Report.</u> The Contractor shall provide Monthly Cost Status Reports, MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga., summarizing cost data by individual vehicle serial number.

- 4.4 <u>Pre-shop Analysis/Final Inspection Record/Acceptance Tests/Final Assembly and Testing/Final Performance Check.</u> The overhaul/repair facility shall complete a Pre-shop Analysis Checklist, Final Inspection Record, Acceptance Test, Final Assembly and Testing, and Final Performance Check for each M1A1 Main Battle Tank repaired. These documents shall be available during final acceptance testing. One copy of each document shall be provided to AFSS, PMM-142, Tanks, Albany, Ga. after final acceptance of the M1A1 Main Battle Tank.
- 4.5 <u>Dynamometer Run-In Schedules</u>. The Contractor shall complete a copy of the Dynamometer Run-In Schedules. These documents shall show dynamometer test results required on the M1A1 Main Battle Tank during the Pre-Induction Phase. These documents shall be available during final acceptance testing. One copy shall be provided MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga., after acceptance of the M1A1 Main Battle Tank.

APPENDIX A SPECIAL INSTRUCTIONS

- 1. All Supply System Responsibility Items (SSRI) will be repaired/boxed and shipped with each vehicle to Condition Code "A" standards, with the exception of the Driver's Viewer Enhancement (DVE) and Sincgars Radios.
- 2. The Contractor shall perform a joint Final Acceptance Inspection with an MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga. representative or delegate in accordance with Appendix "B". MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga reserves the right to inspect any and all vehicles prior to final acceptance and testing by the gaining unit. It will be the Contractors/Depots responsibility to coordinate with the gaining commands the time/place for the Final Inspection and Test. Should the gaining command opt not to inspect on site (the Contractors/Depot facility), the tanks will be shipped to the gaining commands and will be subjected to an Acceptance Limited Technical Inspection by the units acceptance team at the gaining unit site. Product Quality Deficiency Reports (PQDR's) will be generated by the gaining unit for all discrepancies found in accordance with MCO 4855.10B (PQDR Program)."
- 3. All vehicle lubricants will be replaced. New improved GAA Grease MIL-PRF-10924G will be used.
- 4. Remove power pack, steam clean engine compartment, remove all rust and corrosion, and repaint in accordance with local directives.
- 5. Only 15W40 Oil will be used in Transmission, Final Drives and Hubs in accordance with MIL-PRF-2104.
- 6. Remove # 2 shock housing both left and right, clean and inspect the hull cavity to ensure there is no damage to the fuel cells or leaks.
- 7. All fuel cells will be drained and cleaned in accordance with current directives.
- 8. JP-8 fuel will be used in all Marine Corps Reserve and Enhanced Equipment Allowance Pool (EEAP) Tanks.
- 9. Smoke Generator electrical cable for all vehicles will be disconnected at smoke generator fuel pump prior to adding JP-8. A Warning Tag will be attached to the vehicle master panel stating that the smoke generator will not be used, (Tag should state: Fuel cells contain JP-8)
- 10. All vehicle tracks, to include pads, will be serviceable to Condition Code "B", T158/T158LL Track, in accordance with TB 43-0001-39-5.
- 11. All road wheels will be serviceable Condition Code "B" in accordance with TB 43-0001-39-5.

- 12. Rotary Shocks found unserviceable will be replaced.
- 13. All Turrets will be removed for Technical Inspection, servicing, and corrosion prevention.
- 14. All Nuclear Biological Chemical (NBC) drain holes and hull access holes will be screened prior to shipment.
- 15. All Line Replacable Units (LRUs), Digital Electronic Control Units (DECUs) and Computer Electronic Units (CEUs) batteries will be 100% replaced, (Electronic Muzzle Reference Sensor (EMRS) if applicable.
- 16. Ammo compartments must be free of moisture, dirt, rust and corrosion. Preserve ammo door with solid film lubricant.
- 17. Fire extinguishers shall have only MARROTTA or HTL type valves (NO CROWN). 1600 Test will be performed.
- 18. All fire bottles will be hydrostatic tested and stenciled in one inch letters to reflect test date in a visible area as well as being stamped w/test date (IAW CFR 29 and 49).
- 19. Petroleum, Oil, and Hydraulic leaks are unacceptable. Replace the Brake Accumulator Tee, Tube to Boss (NSN 4730-00-684-6028) on all vehicles.
- 20. All Gas Particulate/Main NBC/Backup NBC filters will be replaced 100%. Only M48A1 Filters will be used. All new NBC filters will remain boxed until receiving unit accepts the vehicle. Filters that are received with the vehicle or shop filters shall be used during NBC systems checks.
- 21. All V Packs and exhaust duct seals shall be replaced 100%. All precleaners will be cleaned and inspected; ensuring vortex tubes are not damaged or bent.
- 22. Serial Numbers: D11239/L11239 and above will be of M1A1 Common Tank configuration.
- 23. The Depots will remove all existing Communication installation hardware components and clean/inspect/ test for serviceability. Any component found unserviceable or not in compliance with United States Marine Corp (USMC) E3 requirements will be replaced. After hardware is installed in the vehicle, "Shop Radios" will be installed and system operationally checked prior to vehicle acceptance. Position Locating Reporting System (PLRS) shall be checked for voltage at the connectors and cables only.
- 24. Ensure all tanks are in compliance with E3Q Directives.
- 25. All main NBC components will be removed from the sponson box, inspected, cleaned, preserved, serviced, and replaced as required. The NBC seal shall be replaced. NBC components must be free of moisture, dust, rust and corrosion.

- 26. Inspect Pulse Jet Air System (PJAS) Scavenge Fan, Blades, Disk Packs and Universal Joints and repair/replace as necessary.
- 27. Unless otherwise directed, the Contractor shall paint the interior/exterior of the vehicle with Chemical Agent Resistant Coating (CARC), Type I and spot paint the interior as indicated in TM 4750-15/1 and TM 4750-15/2.
- 28. The Inspector will record a "B" in block 16 of the monthly page of (NAVMC 10394), contained within the BI-Annual Service Preventive Maintenance Manual. Ensure Block 17 states the BSPM has been completed.
- 29. All engines shall be replaced 100% with an Ft Riley rebuilt engine.

NOTE:

All Transmissions will be dynamometer tested to ensure they meet current specifications prior to installation back into the vehicle.

30. Engine Performance: Tanks leaving the Contractor must meet the current performance standard of 41.5 Miles Per Hour + or- 3.5 Miles Per Hour as determined by the use of a Radar Gun. Mission Capability Power (MCP) number will not exceed 3. Engine should have sufficient power to achieve and maintain the required speed regardless of the time of day or temperature. Any exception would require a waiver from MCSC, AFSS, PMM-142, Tank Section, Albany, Georgia.

Note

The MCP number will not be the determining factor on the acceptance/rejection of an engine. If an Engine Displays a power percentage or MCP number which does not meet with the unit standard, engine performance can be verified by operating it in a vehicle per the manual vehicle speed test. The engine health test will be performed twice: once after road test, and again 24 hours later (when the engine is cold).

Request for waiver shall contain the following:

a.	Date of Test
b.	Temp at Time of Road Test
c.	DECU Percent of Power
d.	MCP#
e.	Day Power% TI V PTS V Table A and E 20-1-2
f.	Altitude Table G 20-1-2
g.	Vehicle Location
h.	Engine and Vehicle Ser #'s

i. Engine Components Replaced During Rework

- 31. Stage 1 and 2 corrosion, as identified in TB 43-0213/TM-3080-50 (Corrosion and Prevention Control), shall be properly treated per standard practices, prior to being painted. If stage 3 or 4 corrosion is present, MCSC (Code AFSS, PMM-142), Tank Section, Albany, Georgia shall be contacted for further guidance. Vehicle/Components shall not be disassembled for the purpose of identifying or repairing corrosion unless corrosion beyond stage 2 is evident on the exterior of the component.
- 32. All LRU's will be tested on Direct Simplified Electronic Support Test Set (DESETS) and repaired or replaced as required. All LRU's shall be retested prior to installation and cleaned and repainted as required.
- 33. Frequency response and stabilization at the test track will be used along with the 1800 Test.
- 34. All gun tubes must have 20% of (Effective Full Charges (EFC's) remaining, all tubes shall be Bore-scoped to ensure serviceability.
- 35. Recoil Mechanisms/Breeches showing 4,500 EFC shall be rebuilt.
- 36. All Vision Blocks will be Condition Code "A". (Only Laser Safe vision blocks are authorized).
- 37. The Slip Ring shall be inspected/tested and replaced if required.
- 38. The Race Ring shall be inspected/repaired.
- 39. The following action will be taken to improve the quality of preservation on the M1A1 Main Battle Tank, in addition to the requirements of ATPD 2240 dated 9 June 1998.
 - a. Cover the NBC air intake on the right side of the vehicle.
 - b. Cover the External Auxiliary Power Unit (EAPU) exhaust fan.
 - c. Cover the air access door on the right and left of the vehicle
 - d. Disconnect the negative buss bar. Seal battery box doors.
 - e. Remove the drain plugs on the bottom of the storage box.
 - f. Seal Tank Commanders hatch.

- g. Apply P-19 preservative to the inside turret bolts around the Loaders Hatch.
- h. Apply P-11 (GAA) to all exposed non-painted bare metal on the interior of the Tank.
- i Ensure all required areas in the interior of the vehicle are painted.
- j. Tape up Drivers and Loaders hatch.

NOTE: This operation will have to take place after the vehicle is placed on the rail car.

- k. Seal the access hole for the wind sensor.
- 1. Cut a breather hole in the wind sensor preservation bag so the bag will not collect water or condensation.
- m. Clean the paint off of the side panel pins and applies P-19 preservation to the surface.
- n. Seal the gun tube elevation area on exterior of turret.
- 40. MCSC (Code AFSS, PMM-142), Tanks Section, Albany Ga reserves the right to request a Production Progress Meeting when deemed appropriate to discuss issues of concern regarding throughput time.

<u>NOTE</u>: For purposes of clarification and definition, throughput time shall be defined as "that time the vehicle is received by the Contractor until the time the vehicle is placed back into Condition Code "B" status."

USMC #	APPENDIX B	Todays date
Serial #	M1A1	
Miles	LTI-Checklist	
Hours#		
	<u>HULL</u>	
1. ROADTEST	Inspect vehicle condition and fluid levels prior to road test. Class I, II, III fuel leaks are unacceptable. Verify operation of all controls and suspension system components. Warning/caution lights must operate. Road test vehicle at least 5km. Perform Engine Health test and BIT on DECU prior to and after road test; If fault message appears on display, troubleshoot accordingly.	
2. PERFORMANCE	Min. speed requirement shall be 41.5 mph + determined by the use of a Radar Gun. This requirement for this SOW.	•
3. SPEEDOMETER	Must be operational. Unusual movement of	needle is unacceptable.
4. PANELS DIP, DMP, DAP	a. Gages, lights and switches shall operate p	roperly.
	b. All data shall be legible.	
	c. Mounting.	
5. SMOKE GENERATOR	Operate smoke generator, assure heavy smotank shall be at least 1/8 full for smoke generator.	
	NOTE: Smoke generator is connected only in JP5 is used, smoke generator shall be discontained on steering column "DO NOT USE".	<u> </u>
6. PARKING AND SERVICE	a. Apply parking brake, move shift control t slightly above idle. (1000-1100 rpm). Tank	_
	b. Hydraulic pressure must remain between parking brake gage. Leaks are unacceptable.	
7. DRIFTING	Drive tank with control centered. Unusual w unacceptable. REQUIREMENTS: 3 feet drived distance on smooth pavement.	0 1 0

8. SHIFT RANGE	a. Control shall operate properly, no binding.	
	b. Transmission shall operate properly in all ranges.	
9. TACTICAL IDLE	Must operate properly. REQUIREMENT is 1250 - 1350.	
10. HULL	a. Damaged, missing parts, and leaks are unacceptable. All lines, fittings, hardware, and components shall be serviceable.	
	b. All labels and decals must be affixed and legible	
11. SKIRTS, HARDWARE	Must all be present and serviceable. Hinges and struts shall be serviceable with pins straight, secured with ring pins or roll pins. Cracks and damage are unacceptable.	
12. FENDERS MUDGUARDS	Holes/cracks NTE 3/8", dents NTE 8" in length and 1/2" in depth. Shall be properly installed with torsion bar hold-down assemblies.	
13. HULL ACCESS & GRILL DOORS	All doors and accesses shall be serviceable and in place with required hardware	
14. EXTERIOR LIGHTS	All lights shall function properly, housing shall be serviceable, all mounting secure. Lenses shall not be cracked and shall not contain moisture.	
15. PLENUM SEAL	Remove hull inspection plate on bottom of vehicle, inspect seal for sealing, cuts, rips, or holes. Insure seal clamp is flat and in place around flange. NOTE: No clamp required on new type seal.	
16. DRAIN VALVES	Shall operate properly without binding.	
17. TRACK ADJUSTING LINK AND TRACK TENSION	Loose, missing, broken hardware and lube fittings, loose or missing lock bolt is unacceptable. Pressure relief valve must be capable of holding 2750 - 3200 PSI.	

18. ROADWHEEL, COMP IDLER, SUPPORT ROLLERS	a. Must be serviceable to include the wearplates. Fifty percent factor in TM refers to width only. Chunking NTE 20 percent of entire area. Base separation NTE 3/4" on either side. Wear plate shall have a minimum of circumference of the wheel at the top of plate. b. Leakage Criteria: No grease leakage, however, lubrication leakage is normal at rear of Support Roller in seal adjacent to housing during lubricating.
19. SHOCK ABSORBERS	a. After road test, check housings for temp cooler than others. Check with hand.
	b. The following conditions are unacceptable:
	(1) Oil leaks.
	(2) Loose or damaged hardware, plugs, and fittings.
	(3) Cracked, painted, or distorted sight gage. (frosting is acceptable)
	(4) Contaminated.
	c. Leakage Criteria: No oil leakage around Shock Absorbers.
20. BUMPER STOP BRACKETS	a. Missing/broken brackets are unacceptable. Required mounting hardware shall be tight at the 1, 2, and 7 positions.
21. TORSION BARS	The following conditions are unacceptable:
	(1) Arm lifted off track.
	(2) Number 2 thru 6 arms can be lifted with pry bar.
	(3) Tank is tilted or lifting of roadwheel and track at the number 1, 2, and 7 positions

(4) Broken, damaged, or missing caps.

22. ROADWHEEL	a. After road test, check hubs for one hotter (unusual temp) than others with hand.	
	b. The following conditions are unacceptable:	
	(1) Improper oil level.	
	(2) Loose hardware, plugs and fittings.	
	(3) Cracked, painted, or distorted hub caps.	
	(4) Missing or loose support roller retainer shaft retainer pin.	
	(5) Contaminated.	
	c. Comp idler shall meet requirements of 1/8" clearance between end connector and skirt.	
	d. Gap between the comp idler and retainer shall not exceed 1/4" (.250).	
	e. Leakage Criteria: No evidence of oil leakage (weep) around Roadwheel and Compensating Idler Hubs at fill plug and flange of hubcaps. At the rear of each hub in the seal area leakage not to exceed 1 drop of oil in 2 hours. At each Arm Upper Spindle in the seal area at positions 1, 2, and 7 leakage not to exceed 1 drop of oil in 2 hours. No grease leakage at seal areas at Upper Spindle at positions 3, 4, 5, and 6.	
23. SPROCKETS, HUBS, FINAL DRIVES	a. The following conditions are unacceptable:	
	(1) Missing or loose hardware.	
	(2) Cracks or sharp edged gouges at hub.	
	(3) Exceeds wear gauge limits.	
	(4) Excessive cupping.	
	(5) If powerpack is pulled, check trunions, bolt holes etc.	
	b. Leakage Criteria: No evidence of drip or droplet leakage except during and immediately after engine operation when a drip of 1 drop per 5 minutes is permissable at the Output Shaft Seal area.	

a. Inspect shoe assemblies for missing, bent, or broken center guides and loose or missing nuts and bolts.	
b. Check for missing, cracked, or unserviceable end connectors.	
c. End connector wedge bolts shall be tight and seated properly.	
d. Check for cracked or broken end plates.	
e. Inspect for dead (broken) track shoes. (A dead track shoe appears to be out of line.)	
f. Check for exposed binocular tubes on roadwheel path and or grouser surface IAW TM.	
Filler strainers shall be serviceable and clean. Neck cap, chain, grommet cover, and hardware shall be serviceable. Leaks are unacceptable	
a. Locks, safety pins, and chains shall be installed and free of damage.	
b. Tow pintle shall open and rotate properly, cracks and excessive play is unacceptable.	
a. Must start engine; no corrosion present.	
b. Battery cables shall be tight and rubber covers serviceable and installed correctly.	
c. Fluid levels shall be correct.	
d. Battery compartment shall be clean.	
e. Access doors and hardware shall be serviceable.	
Visually inspect PTS actuator. Bottom elbow shall be parallel to the center line of the cylinder hose. Swaged end shall be toward the front of the engine. Swaged end of the top hose will be positioned at approximately the 6 - 7 o'clock position.	
	guides and loose or missing nuts and bolts. b. Check for missing, cracked, or unserviceable end connectors. c. End connector wedge bolts shall be tight and seated properly. d. Check for cracked or broken end plates. e. Inspect for dead (broken) track shoes. (A dead track shoe appears to be out of line.) f. Check for exposed binocular tubes on roadwheel path and or grouser surface IAW TM. Filler strainers shall be serviceable and clean. Neck cap, chain, grommet cover, and hardware shall be serviceable. Leaks are unacceptable a. Locks, safety pins, and chains shall be installed and free of damage. b. Tow pintle shall open and rotate properly, cracks and excessive play is unacceptable. a. Must start engine; no corrosion present. b. Battery cables shall be tight and rubber covers serviceable and installed correctly. c. Fluid levels shall be correct. d. Battery compartment shall be clean. e. Access doors and hardware shall be serviceable. Visually inspect PTS actuator. Bottom elbow shall be parallel to the center line of the cylinder hose. Swaged end shall be toward the front of the engine. Swaged end of the top hose will be positioned

29. AIR INDUCTION SYSTEM	a. Access doors, grills, and mounting hardware shall be serviceable.	
	b. Precleaner assembly shall be free of dents and cracks. Must seal on plenum box. Latches shall be serviceable. Damaged Vortex Tubes shall not exceed 9 unserviceable tubes.	
	c. Air cleaner elements (VEE-Packs) shall be clean and serviceable.	
	d. Plenum box shall be clean and free of cracks and broken welds.	
	e. (Vehicles equipped with PJAS) Perform PJAS operational check, maintain RPM 1450 for 2 minutes. System shall complete cleaning cycle of 27 pulses.	
30. ENGINE OIL TANK/SYSTEM	Oil leaks are unacceptable. Damaged lines, components, and loose connections are unacceptable. TI 08953A-15/4 relates. Refer to Leakage Criteria.	
31. FUEL SYSTEM	Fuel lines shall be free of damage. Fuel leaks are unacceptable. Fire sheathing shall be serviceable. Loose connections are unacceptable. NOTE: IGV/PTS components are part of the fuel system.	
32. AIR BLEED TUBE	Shall be free of cracks, breaks, holes, or tears. All mounting hardware and clamps shall be serviceable and tight.	
33. AIR SCAVENGER TUBE	Cracks, breaks, holes, or tears are unacceptable. All mounting hardware and clamps must be serviceable and tight.	
34. ELECTRICAL HARNESS	Cracks, breaks, bare wires, cracks in heat shrink material and protrusions, or wire braiding are unacceptable	
35. SMOKE GENERATOR SYSTEM	Damaged, leaking, loose lines and hoses, fittings, clamps, and mounting hardware are unacceptable.	
36. TRANSMISSION	Transmission components shall be free of damage. Leakage Criteria: No drip except during and immediately after engine operation, when a drip of 1 drop per 5 minutes is allowed at the Output seal area.	

HYDRAULIC

37. ENGINE AND TRANSMISSION OIL	a. Fan and coolers must be clean.
COOLING SYSTEM	b. Cracked, missing, or damaged hardware, tubes and fittings are unacceptable.
	c. Oil leaks are unacceptable.
38. OIL CROSS OVER TUBE	Damaged tube fittings and oil leaks are unacceptable. Tube shall not be laying on exhaust duct.
39. ENGINE EXHAUST DUCT	a. No exhaust leaks.
	b. Seals shall be free of dents, holes, cuts, burns, or damaged/missing hardware.
40. ENGINE COMPARTMENT	a. Dirty or damaged fire sensors are unacceptable.
	b. Any missing or damaged heat shields are unacceptable.
	c. All hoses, fittings, fluid lines, wiring harnesses, connections/connectors and hardware shall be tight and free of damage that shall be detrimental to operation.
	d. All components shall be mounted properly with serviceable hardware.
	e. Brake and steering controls shall be free from damage.
	f. Mounting pins shall be serviceable and chains shall be mounted.
	g. Electrical panel connectors shall be free of arcing Connectors shall lock tight to the panel.
	h. No more than 1 quart of oil consumption permitted in 1 hour.
	i. Leakage Criteria: (Engine/Transmission Mating Area) No more than 4 drops of fluid per minute. (Engine) A total of 3 drops, 9ccs, per minute is allowed at the Accessory Gearbox drains during engine running or up to 2 hours after shutdown. No evidence of oil at any of the 4 weep holes. (Output Shaft Seal, # 10) Shall not exceed 2 drops, 6ccs, per minute during engine running or up to 2 hours after shutdown. (All other areas) Shall exhibit no leakage greater than 2 drops, 0.1ccs, per hour.
41. HEAT EXCHANGER	Must be clean, no oil leaks, and all components shall be serviceable

42. FIRE EXTINGUISHER	a. Check all fire bottle gages for proper pressure relative to ambient temperature. All labels shall be legible.
	b. Check for proper mounting, adjustment and serviceability of all hardware
	c. Verify bottles are tight, in mounting brackets, and torqued properly.
	d. Insure safety pin and anti-recoil plug are present and serviceable.
	e. Hydrostatic Test Date <u>MUST</u> have three (3) years remaining; if not, fire extinguisher <u>MUST</u> be Hydrostatically tested and stamped with the correct date.
	NOTE: In addition, Hydrostatic Test Date shall be stenciled in 1 inch letters in a visible area on the fire bottle.
43. HYDRAULIC SYSTEM RESERVOIR	a. Filter indicators shall not be popped out.
SISTEM RESERVOIR	b. Safety pins shall be present.
	c. Filter and indicators shall be safety wired.
	d. Loose or damaged hardware and components are unacceptable.
	e. Fluid level shall be FULL at O pressure.
	f. Check Hull distribution manifold for leaks.
44. HULL AMMUNITION	a. Pins and door shall be serviceable and operate freely
COMPARTMENT	b. Excessive looseness, broken rollers etc. that will cause door to bind on track is unacceptable.
	c. Mounting brackets and seals shall be free from distortion.
	d. Tubes shall be serviceable, plunger must move freely.
	e. Bent, broken or missing springs are unacceptable. Angle of spring shall be less than 90 degrees.
	f. Shall be clean and free of moisture.

45. HULL ELECTRICAL	All cables shall be free of damage. Mounting hardware and	
	connectors shall be serviceable.	
46. STEERING BRAKE CONTROLS	Must be serviceable. No binding and function properly.	
47. HULL ELECTRICAL NETWORKS BOX	Must be free from cracks, breaks, loose connections. All circuit breakers shall operate properly and labeling legible.	
48. PERSONNEL HEATER	a. Shall operate properly. Insure all indicator lamps function.	
	b. Heater controls shall operate freely. No fuel or exhaust leaks are acceptable.	
49. DRIVERS NIGHT VISION	a. System shall be operational and checked with operational DNV. Mounting and storage device shall be serviceable.	
	b. DNV shall operate properly.	
50. DRIVER'S HATCH	a. Shall open, close, and lock into position freely.	
	b. Seal shall be serviceable. Minor nicks and cuts that do not effect serviceability are acceptable.	
	c. Periscopes shall be installed and serviceable. Wipers/ washer must be operational.	
	d. Knobs shall operate freely. All hardware shall be present and serviceable.	
51. DRIVER'S DOME LIGHT	Must operate properly. Lenses shall not be cracked or broken. All mounting hardware shall be installed and serviceable. Red or blue lenses are acceptable.	
52. DRIVER'S SEAT	a. Shall be serviceable. All adjustments shall operate properly.	
	b. Headrest shall be serviceable and lock into position.	
	c. Cushion tears of 1 inch or less may be taped.	
53. TURRET PUMP/GAGE	Check operation and component serviceability. Seal must hold 25 PSI for a minimum of 20 minutes.	
54. BILGE PUMP	Must be serviceable with no unusual noise.	

55. CLEANLINESS OF VEHICLE	Vehicle must be clean.	
56. NBC BACK-UP SYSTEM	a. Hose, connectors, and orifices shall be serviceable.	
	b. Air flow must be evident at hose end with system operating. NOTE: At all crew stations (4)	
57. MAIN NBC SYSTEM	a. Remove NBC sponson covers and insure box is clean and replace seal.	
	b. With engine running at tactical idle, check that the NBC main mode light is lit. Feel for air escapage at all hoses and clamps in box.	
	c. Turn air temp control knob to full warmer position and feel for warm air at bulk dump valve on the NBC filter manifold.	
	d. Turn air temp control knob to full cooler position and feel for cold air at the bulk dump valve. (NOTE: 3-4 minutes are required for the temperature to change).	
	e. Comply with all "Safety of Use Messages."	

TURRET

1. TURRET EXTERIOR	Storage boxes shall be complete and serviceable.	
2. GUN MOUNT	a. Hydraulic leaks are not acceptable.	
	b. Hose connections shall be secure.	
	c. Mounting hardware for all components shall be secure and serviceable.	
	d. Replenisher oil level shall be above minimum.	
	e. Exercise gun if over 90 days has elapsed since last exercise.	
3. GUN TUBE	NOTE: recoil leak criteria applies after exercising/firing. a. Shall be inspected in accordance with TM 9-1000-202-14.	
	b. Must have 50% remaining gun tube life for MPS.Must have 20% remaining gun tube life for the FMF.	
	c. Parts I & II of the Weapons Record Book shall be completed.	
	d. Shall be clean.	
4. BORE EVACUATOR	a. Inspect for cracks, dents, and punctures. Ensure all mounting hardware is serviceable and complete.	
	b. Shall be properly installed.	
5. THERMAL SHROUDS	a. Shall be installed properly and free of damage.	
	b. Cracks are not acceptable.	

6. MUZZLE	a. Evidence of moisture inside is unacceptable.	
REFERENCE	b. Cracks, breaks, and loose or missing hardware is unacceptable	
	c. Caution/instruction plate shall be installed and legible.	
	NOTE : With MRS lever to the IN position, reticle must be clear and visible	
7. BREECH GROUP	a. Breech block and loaders tray shall operate without binding and be free of burrs and cracks.	
	b. Chamber, block, breech ring, and extractors shall be free of corrosion/rust and excess wear.	
	c. All components shall clean, lubricated, and function properly.	
8. FIRING CIRCUIT BLASTING MACHINE	a. Harnesses/wiring must be properly installed and in good condition.	
	b. Safety switches and relays shall be properly installed and function properly.	
	c. Firing at all stations shall be functional when checked with firing circuit tester.	
	d. Must pass firing inhibit checks.	
9. MAIN HYDRAULIC PUMP	a. Pressure shall stay between 1500 - 1700 PSI with the engine running.	
	b. Unusual noises in pump during operation as well as any hydraulic leaks are unacceptable.	
10. AUXILIARY HYDRAULIC PUMP	a. Pressure shall stay between 1150 - 1700 PSI.	
II DIMOLIC I UNI	b. Unusual noises during operation as well as any hydraulic leaks are unacceptable.	

11. MAIN ACCUMULATOR	a. Nitrogen pressure must be between 600 - 800 PSI.	
ACCUMULATOR	b. All mounting hardware must be serviceable and installed correctly.	
12. ELEVATION MECHANISM	a. Hydraulic leaks are unacceptable.	
	b. All mounting hardware shall be serviceable and installed properly.	
	c. Cylinder check valves shall be laced.	
	d. Filter indicators should not be popped out.	
13. LIGHT SWITCHES RHEOSTATS	Shall be properly installed and function properly.	
14. SMOKE GRENADE SYSTEM	a. Switches, wiring, and electrical components shall be properly installed and serviceable.	
	b. All mounting brackets shall be free of cracks, broken welds etc. All hardware shall be installed and tight.	
15. GUNNER'S PRIMARY SIGHT	a. Must be complete. Ballistic doors must function properly.	
I KIMAKT SIGITI	b. Must pass all functional tests and checks.	
	c. All lights, switches, knobs, and levers must be complete and function properly.	
	d. Leakage of water between Turret and GPS is not acceptable. If questionable, check with water from outside of Turret. No leakage is acceptable.	
	e. Moisture and/or fungus present in sight is unacceptable.	
16. GPS EXTENSION	a. Field of view must be equal to that of the GPS.	
	b. Diopter setting shall be capable of +2 to -6.	
	c. Moisture or fungus in sight is unacceptable.	

17. GUN/TURRET POWER CONTROL	a. Control handles must be capable of operation in elevation and azimuth. Commander's handle must override.	
	b. Check for proper response and smoothness.	
	c. Check azimuth deck clearance switch for proper operation.	
18. GUN/TURRET MANUAL CONTROL	a. Must be capable of elevation/depression and azimuth movement of the turret and gun.	
	b. Check for proper response and smoothness.	
	c. Turret shall traverse in both speeds.	
19. STABILIZATION	Must be capable of maintaining target acquisition regardless of hull movement.	
20. LOADER'S PANEL	Must be installed properly. All switches and lights shall be functional.	
21. COMMANDER'S PANEL	Must be installed properly. All switches and lights must be functional. All panel functions must be operational.	
22. LOADER'S STATION	a. Seat and platform must lock in all positions.	
	b. Knee, toe, and shoulder guards must be installed and free of damage	
	c. Cushions will have no padding missing. Tears exceeding 1 inch are not acceptable. Tears less than 1 inch must be taped.	
23. LOADER'S HATCH	a. Hatch must be operational and lock in all positions.	
	b. Seals must be serviceable.	
	c. Periscope turntable must operate smoothly	
24. LOADER'S MACHINE GUN	a. Missing or damaged parts are unacceptable.	
MOUNT	b. Pintle mount, skate, and locks must be fully operational, without binding.	
25. GUN/TURRET LOCKS	Missing, bent, or damaged parts or welds are unacceptable. Must engage and disengage properly.	

26. COMMANDER'S STATION	a. Seat and platform must lock in all positions.	
	b. Guards must be installed, operational and free from damage.	
	c. Cushions will have no padding missing. Tears exceeding 1 inch are unacceptable. Tears of 1 inch or less will be taped.	
27. COMMANDER'S HATCH	a. Must be serviceable and lock in all positions.	
	b. Seal must be serviceable.	
28. COMMANDER'S WEAPON STATION	a. Must be capable of 360 degree traverse in both power and manual modes.	
	b. Operation must be smooth during tracking.	
	c. Commander's sight must be properly installed and the field of view shall follow the motion of the gun.	
	d. Sight must be free of moisture and fungus.	
29. GUNNER'S STATION	a. Seat must be complete and must lock in all positions.	
	b. All guards must be installed, free of damage and operate properly.	
	c. Cushions will have no padding missing. Tears exceeding 1 inch are not acceptable. Tears of 1 inch or less shall be taped.	
30. GUNNER'S AUXILIARY SIGHT	a. Check for proper function, i.e. reticle brightness, focusing ring, filter knob, and selector knobs.	
	b. Moisture and/or fungus in sight is unacceptable.	
31. TURRET DISTRIBUTION MANIFOLD	Check for leaks. Leakage is unacceptable.	
32. TURRET NETWORKS BOX	a. Check for proper installation of all components, wiring harnesses, circuit breakers, and connectors.	
	b. Check all visible harness assemblies near the electronics rack and networks box for frayed insulation and broken wires.	
	c. Check all visible ground points for cracks, broken lugs, or loose connections.	

33. TRAVERSING	a. Must be properly installed and functional.	
MECHANISM	b. Fluid must be at the proper level	
	c. Manual drive mode light must come ON when manual palm handle is depressed.	
	d. Filter indicators shall not be popped out.	
34. WIRING HARNESS	a. Check for "F" symbol and fire control fault malfunction light.	
	b. Check for cracks, breaks, cracks in heat shrink material, and protrusions of wire or abrading.	
	c. All cables within the turret, especially those near the circuit breaker box and loader's position, should be dressed and tie wrapped.	
35. AMMO STORAGE TURRET	a. Doors must be operational. Knee switch and door edge safety switches must be operational. All mounting hardware, hoses, pins, and latches must be serviceable and function properly.	
	b. Seals and rails must be clean and free of cracks burrs, breaks and excessive wear.	
	c. Caliber .50 and 7.62 ammo boxes must be serviceable and installed properly.	
36. CROSSWIND SENSOR	a. Must be installed properly. Mount should be free of cracks. Latch assemblies and strikes must be free from cracks, bends, breaks, loose or missing screws and must lock tightly in the upright position. Fraying of cable is unacceptable	
	b. Sensor ports must be clean and free of cracks and dents	
	c. Web strap must be serviceable. Fraying or missing strap components is unacceptable	
	d. Cushioning pad must be serviceable and glued properly.	
	e. Must function properly.	

37. COMPUTER CONTROL PANEL	a. Computer must accept and store all inputs from the control panel and TCP.	_
	b. Must pass computer self test	_
38. BORESIGHT	Boresight main gun and fire control systems. Ensure system is capable of achieving and maintaining boresight information.	_
39. PURGING, CHARGING,	a. GPS.	_
SERVICING	b. GAS	_
	c. Commander's Extension.	_
	d. CWS Sight.	_
	e. LRF	_
	f. ICU	_
	NOTE: Moisture and/or fungus in sights is unacceptable.	
40. THERMAL IMAGING SYSTEM	a. Perform TIS checkout procedure.	_
IMAGING SISIEM	b. Insure all knobs and switches operate properly.	_
41. LABELS DECALS	a. All labels and decals must be affixed throughout the turret.	_
	b. All labels shall be legible and not obstructed by paint or grease.	_
42. PLRS	Ensure all mounting hardware is complete.	_
43. MCD	Ensure all mounting hardware is complete.	_
44. EAPU	a. Unit must be installed properly and securely in the bustle rack.	_
	b. Class I, II, and III oil and fuel leaks are unacceptable.	_
	c. Battery box and cables shall be clean and tight. Fluid levels shall be correct.	
	d. Check units' operation from all positions and voltage output.	

45.COMMUNICA- TIONS	a. Ensure intercom system is operational from all crew stations.	
	b. Ensure "SINCGARS Installation Kit" is installed and complete.	

LEAKAGE TERMINOLOGY IS DEFINED AS:

- 1. CLASS I: Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- 2. CLASS II: Leakage of fluid great enough to form drops but not enough to cause drops to drip from the item being checked.
- 3. CLASS III: Leakage of fluid great enough to form drops that fall from the item being checked.
- 4. WEEP: Any non-recurring evidence of fluid beyond the seal or joint.
- 5. SEEP: Any recurring evidence of fluid beyond the seal or joint that does not result in an accumulation of more than .05 cc volume.
- 6. DROPLET: Any recurring evidence of fluid beyond the seal or joint that does not result in an accumulation of more than .05 cc that does not fall.
- 7. DROP: A volume of .05 cc.
- 8. DRIP: Any recurring evidence of fluid beyond the seal or joint where a droplet or more forms and falls.

M1A1 WEEKLY STATUS REPORT Appendix C

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